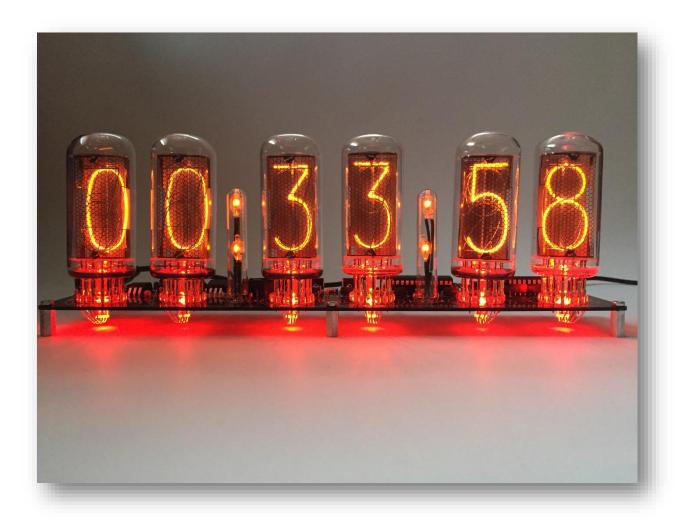
IN-18 NIXIE TUBE CLOCK KIT

Assembly instruction and user manual



Bring to your home a piece of history with The Vintage Nixie Clock and its Cold War era components. The clock will give a cosiness and a uniqueness for your house. To warm clock digits shine you want to see permanently as to flame of fire.

Introduction

This parts kit intended for an electronics hobbyists that want to make a Nixie clock and do not want go deep to complicated clock control electronics and software. This instruction step-by-step assist you to assemble the clock.

The kit consists all necessary electronics parts (excluding Nixie tubes and power adapter) and a microcontroller with pre-programmed an application software.

The main features of the clock

- Hours, Minutes and Seconds display
- 12 or 24 hour operation modes
- Time accuracy is provided by built-in RTC (Real Time Clock) based on extremely precise
 DS3231 module with temperature compensation and backup with CR2032 battery
- Programmable leading zero blanking
- Date display in either DD/MM/YY or MM/DD/YY format
- Alarm
- Simple time setting using three buttons
- Standard, crossfade and scrollback display modes
- "Slot Machine" Cathode poisoning prevention routine
- Programmable RGB (Red, Green, Blue) LED tube lighting
- Not AC frequency dependent works in all countries
- Auto increase of adjusting value for quick time setting
- Neon colon indicators blinking at 1 Hz
- Tubes are driven in high frequency dynamical indication and provide service for many years

Safety precautions

The clock printed circuit board (PCB) includes a High Voltage source that powers the Nixie tubes. It output voltage can reach 180 Volts DC. The voltage generated by this source can give a potentially LETHAL ELECTRIC SHOCK. When PCB is powered its contacts shall be not touched by hands or non-isolated tools (non-isolated tweezers for example).

Required experience

This product is supplied as a kit of parts, intended only for suitably qualified electronic hobbyists, who are suitably qualified and experienced in electronics assembly and electronics components proper soldering, and are familiar with safe procedures for working with high voltage and its potentially danger.

Assembly and testing of the clock from this kit should be attempted by competent persons only, or under supervision of someone fully experienced in this field.

Correct component placement is critical. A few minutes spent checking placement and orientation prior to soldering will save hours of mistakes search and rework later.

REMEMBER: A properly placed components and carefully soldered PC board will perform well for years; a hastily assembled board will cause ongoing clock problems and failures.

The most important skill for our kit assembly is an electronic components soldering. If you have not an experience enough, next site with Basic Soldering Guide will be useful for you: https://learn.sparkfun.com/tutorials/how-to-solder-through-hole-soldering

Tools and materials required for assembly

- Screwdriver
- Angled tweezers with thin noses
- Long nose pliers
- Side cutting pliers to trim the excess component leads after soldering
- Electronics grade solder 0.5-1mm thickness that contains cores of "flux" which helps the molten solder to flow more easily over the joint
- De-soldering wick or pump may be useful if you accidentally create solder bridges between adjacent solder joints or improper solder any component
- Soldering iron with small a "tinned" tip
- Multi-meter for voltage measurements and for identifying the resistors
- A small hot air gun is necessary to shrink the prepared heat shrink tubes over the neon lamp wires. If you have not such device, a conventional lighter you can use for tube heating.



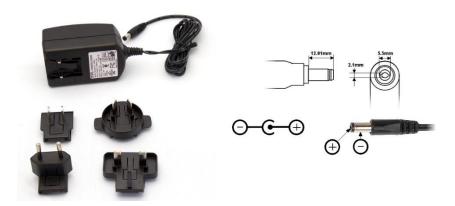






The clock kit does not include next components

• A power adapter. Output voltage 12V DC, output current ~1A. Output end plug – 5.5 x 2.1mm, centre positive. It is cheaper to buy such power adapter in your local electronics shop because it will be equipped by necessary grid plug. You may have similar power adapter in your house also because such type power adapters are popular and widely use.



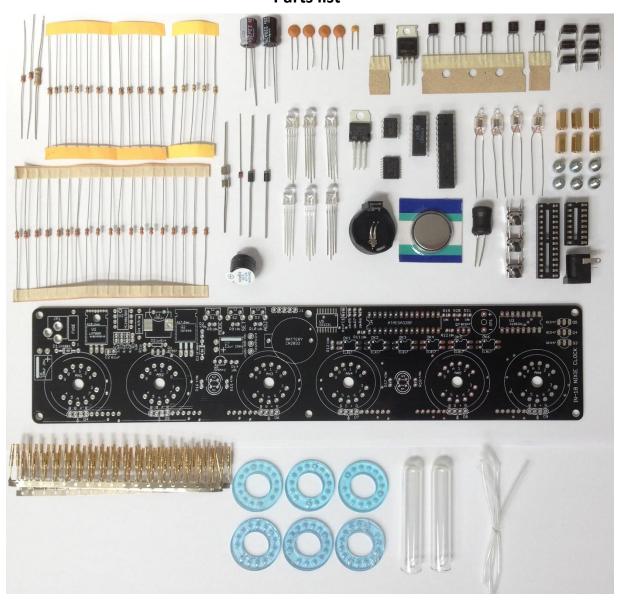
• 6 pcs Nixie tubes. The KIT consists electronics components necessary for a clock assembly only. Nixie tubes need to purchase separately.



• The kit does not consist the case of the clock also.

Prior to beginning assembly, make sure to have a well-lighted, well-ventilated workplace. Make sure that all of the electronic assembly tools are available.

Parts list



Component designation	Component description
	RESISTORS
R1	1kΩ, 0.25W
R2, R15, R16, R17, R18	470kΩ, 0.25W
R3	3.6kΩ, 0.25W
R4	0.51Ω, 0.5W
R5, R6, R7, R8, R9, R10, R11, R14, R19, R20, R21, R22	10kΩ, 0.25W
R12, R13, R23, R24, R25, R26, R27, R28, R29, R30, R31, R32, R33, R34, R35, R36, R37, R38, R39	330Ω, 0.25W

(CAPACITORS
C1, C2, C3, C5	0.1uF, Ceramic
C4	2.2nF, Ceramic
C6	220uF, 25V, Electrolytic
C7	2.2uF, 250V, Electrolytic
Т	RANSISTORS
Q1	BC557
Q2	IRF840, MOSFET
Q3, Q4, Q5, Q7	BC547
Q6	MPSA42
OK1-OK6	EL817, Optocoupler
	DIODES
D1	1N4004
D2	1N914
D3	UF4004
D4-D9	RGB (Red, Green, Blue) LED
INTEGRATED CIRCUITS	
U1	LM7805
U2	MC34063
U3	K155ID1
U4	ATMEGA328P-PU
U5	DS3231
MI	SCELLANEOUS
PCB	Nixie Clock PCB
Battery socket	CR2032 Battery socket
Battery	3V CR2032
N1 - N4	Neon bulb
FUSE	0.5A
L1	330uH, 1.2A Inductor
AN1 - AN6	IN-18 Nixie tube
S1-S3	Buttons
U3 Socket	16pin socket
U4 Socket	28pin socket
JP1 Socket	DC Power socket. 5.5mm x 2.1mm, centre positive
SP1	Active alarm buzzer
PCB Spacers (8mm)	6 PCB spacers
Screws	6 Screws 3mm
Socket Pin	72 pins, 12 pcs for each tube
Tube socket holder	Nixie pins support
Glass colon	2 glass colons for separation points
Heat shrink tube	Shrink tube 1,5mm

Components review

NOTES:

- Components actual view can differ due to different manufacturers.
- If an inscription or color bar coding of the component is small, it is necessary to use the magnifying glass.

1kΩ (R1)

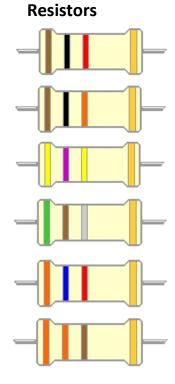
10kΩ (R5, R6, R7, R8, R9, R10, R11, R14, R19, R20, R21, R22)

470kΩ (R2, R15, R16, R17, R18)

 0.51Ω (R4)

 $3.6k\Omega$ (R3)

330Ω (R12, R13, R23, R24, R25, R26, R27, R28, R29, R30, R31, R32, R33, R34, R35, R36, R37, R38, R39)



The resistors used in the kit are marked with four coloured bands to identify the value. Bands 1 and 2 identify the first two digits, band 3 is the Multiplier and band 4 is the tolerance.

The first, second and third coloured bands on the resistors indicate the resistance using a colour code. This table indicates how to convert each colour to its numerical equivalent. Gold band means 5%

tolerance.

			I
Band colour	Numerical	Band colour	Numerical
	equivalent		equivalent
black	0	green	5
brown	1	blue	6
red	2	violet	7
orange	3	grey	8
yellow	4	white	9

To read a resistor code, first locate the gold band and read the colours in order from the other end. (All resistors in this kit have a gold band indicating 5% tolerance.) The first two bands indicate digits in the resistance; the third band (called the multiplier) indicates the number of zeroes to be added to the digits to obtain the resistance. However, it is sometimes unclear in which direction the bands should be read. Therefore, we recommend that the resistors will be identified with a multimeter. Use the resistor code to identify and sort all of the resistors. One good way to keep them sorted is to tape one end to a piece of paper and write the resistance and component number (R1, R2, etc.). Once you have identified and sorted all of the resistors, you are ready to solder them to the PCB. To prepare a resistor for insertion into the board, bend the two leads so that they form a right angle to the resistor body.

Capacitors

0.1uF (Code 104), Ceramic, (C1, C2, C3, C5)



2.2nF (Code 222), Ceramic, (C4)



220uF 25V, Electrolytic, (C6)

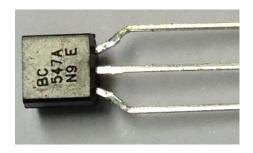


2.2uF 250V, Electrolytic, (C7)



Transistors

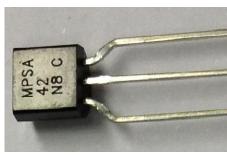
BC547, (Q3, Q4, Q5, Q7)



BC557, (Q1)



MPSA42, (Q6)



IRF840, MOSFET, (Q2)



EL817, (OK1-OK6)



Diodes

1N4004 (D1)



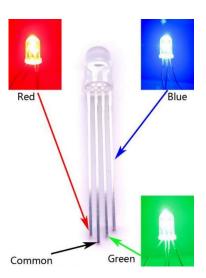
UF4004 (D3)



1N914 (D2)



RGB LED (D4-D9)



Integrated Circuits

LM7805 (U1)



MC34063 (U2)



К155ИД1 (U3)



ATMEGA328P-PU (U4)



DS3231 (U5)



Miscellaneous

CR2032 Battery socket



Battery CR2032



Neon bulb (N1, N2, N3, N4)

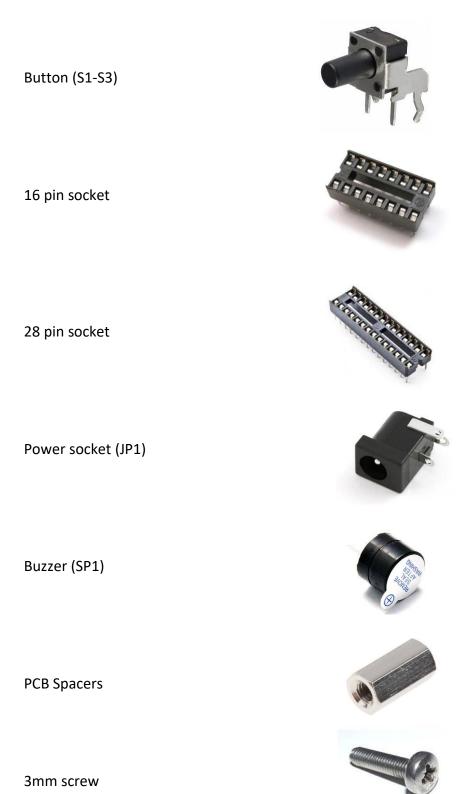


Fuse



330uH, 1A Inductor (L1)





Socket pin



Tube socket holder



Glass colon



Heat shrink tube



Packing Sheet

Component description	Quantity, pcs
RESIS	TORS
1kΩ, 0.25W	1
470kΩ, 0.25W	5
3.6kΩ, 0.25W	1
0.5Ω, 0.5W	1
10kΩ, 0.25W	12
330Ω, 0.25W	19
CAPAC	ITORS
2.2uF, 250V, Electrolytic	1
220uF, 25V, Electrolytic	1
0.1uF, Ceramic	4
2.2nF, Ceramic	1
TRANS	STORS
BC557	1
IRF840, MOSFET	1
BC547	4
MPSA42	1
EL817, Optocoupler	6
DIO	DES
1N4004	1
1N914	1
UF4004	1
RGB LED	6
INTEGRATE	
LM7805	1
MC34063	1
K155ID1	1
K155ID1	1
ATMEGA328P-PU	1
ATMEGA328P-PU DS3231	1
ATMEGA328P-PU DS3231 MISCELL	1 1 ANEOUS
ATMEGA328P-PU DS3231 MISCELL Nixie Clock PCB	1 1 ANEOUS 1
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ATMEGA328P-PU DS3231 MISCELL Nixie Clock PCB CR2032 Battery socket CR2032 Battery Neon bulb 330uH, 1A Inductor	1 1 ANEOUS 1 1 1 4 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1
ATMEGA328P-PU DS3231 MISCELL Nixie Clock PCB CR2032 Battery socket CR2032 Battery Neon bulb 330uH, 1A Inductor Buttons	1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1
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ATMEGA328P-PU DS3231 MISCELL Nixie Clock PCB CR2032 Battery socket CR2032 Battery Neon buib 330uH, 1A Inductor Buttons 16 pin socket 28 pin socket 5.5mm x 2.1mm PCB DC Jack Buzzer PCB spacers	1 1 ANEOUS 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1
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PCB assembly sequence

NOTES:

- This instruction contents high definition pictures. If anywhere is uncertainty, PCB view can magnify and an interested component may to view in details.
- The side of the board that has printed component marking is the "component side". This
 means that components must mount by inserting them down from the printed side.
 Make sure that the components mount on the proper side of the PCB!
- Prior to beginning an assembly, make sure to have a well-lighted, well-ventilated workplace. Make sure that all of the electronic assembly tools are available.

1. Screwing PCB spacers to PCB by screws

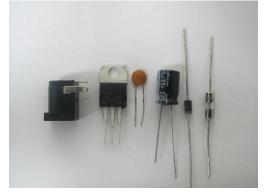
Spacers lift the PCB over table surface. It will be more convenient to install and to solder components to the PCB. These spacers can use for fixing an assembled clock in applicable casing also.





2. Low Voltage Power source components preparation for insertion into the board and soldering order

U1	LM7805
C6	220uF, 25V, Electrolytic
C2	0.1uF, Ceramic
D1	1N4004
FUSE	FUSE 0.5A
Power socket	5.5mm x 2.1mm



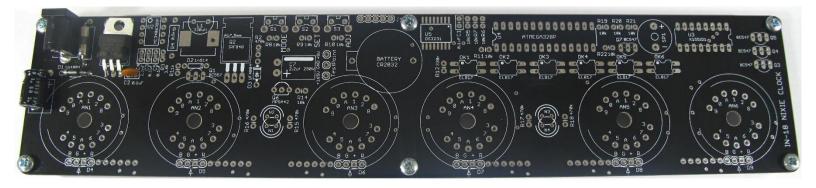
2.1. Bend U1 integrated circuit leads.



2.2. Bend the two leads of the C6 capacitor so that they form a right angle to the capacitor body.



- 2.3. Bend the two leads of the fuse and diode D1 so that they form a right angle to the component body.
- 2.4. The small-value ceramic capacitor (C2) may be installed in either orientation, but the larger-value cylindrical (electrolytic) capacitor (C6) must be installed with the proper polarity. The polarity is indicated on the PCB by a "+" sign near one end of the capacitor location. The polarity is indicated on the body of the capacitor with a stripe with a minus (-) sign located on the negative side of the capacitor. In addition, the shorter lead is the negative lead.
- 2.4.1. Either lead of the fuse may be inserted in either hole its location.



NOTES:

- To make sure that capacitor C6 and diode D1 polarity is not mistaken.
- To make sure that integrated circuit U1 (LM7805) is not mistaken with transistor Q2 (IRF840) and diode D1 (1N4004) is not mistaken with diode D3 (UF4004) because they look like similar.

2.4.2. Turn the board over while holding the relevant component in position and bend the leads slightly outward to hold the component in place. Solder the leads to the contact and cut the excess lead wire above the solder joint.

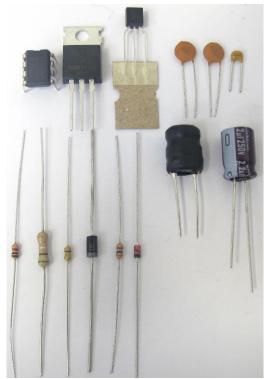






3. High voltage generator components preparation for insertion into the board and soldering order:

U2	MC34063
Q1	BC557
Q2	IRF840
D3	UF4004
D2	1N914
L1	Inductor 330uH
C7	2.2uF, 250V
C3, C5	0.1uF
C4	2.2nF
R4	0.51Ω 0.5W
R1	1k
R3	3.6k
R2	470k



3.1. All resistors (except R4) leads bend in accordance with this picture that resistors place on board surface will be minimal.



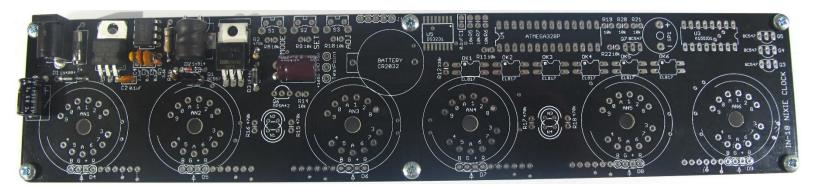
3.2. By using long nose pliers, bend inductor L1 leads. Bending the leads directly near casing may discontinue this inductor coil wires that are soldered to leads.

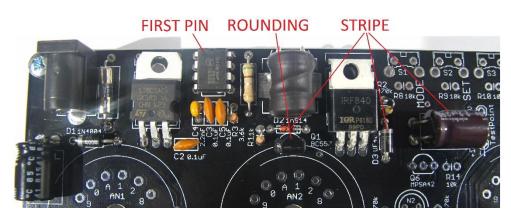


3.3. Bend the capacitor C7 leads in the same direction as shown in the picture.



3.4. Repeat actions pointed in items 2.4 and 2.4.2 for proper components insertion into the PCB and soldering.





4. Low and High Voltage sources operability test

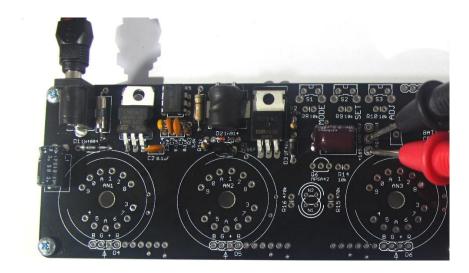
- 4.1. After Low and High Voltage sources components assembly it is necessary to check relevant source proper operability.
- 4.1.1. Select multi-meter DC 200 V measuring range.



- 4.1.2. Identify the test ground (GND), 5V and HV (High Voltage) test points as shown below.
- 4.1.3. Plug in the power supply, and then test HV source operability using a multi-meter in DC voltmeter mode. Touch the black probe on the GND test point and the red probe on the 165 V test point. The voltage should measure between 160 and 175 Volts. When PCB is powered its HV source contacts shall be not touched by hands or non-isolated tools (non-isolated tweezers for example). If

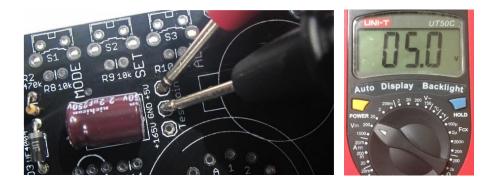
not, disconnect power and remember that the HV source output could still hold charge at 165-175 V. Check all relevant joints quality and polarity.

Do not continue with the next test until the error in HV source exists.





4.1.4. Plug in the power supply, and then test low voltage (LV) source operability. Touch the black probe on the GND test point and the red probe on the 5V test point. The voltage should measure between 4.8 and 5.2 Volts. If not, disconnect power and check all relevant joints quality and polarity. Do not continue with the assembly until the error will be corrected.



4.1.5. Once the last test of LV source is completed, disconnect the power.

5. Microcontroller circuit components assembly

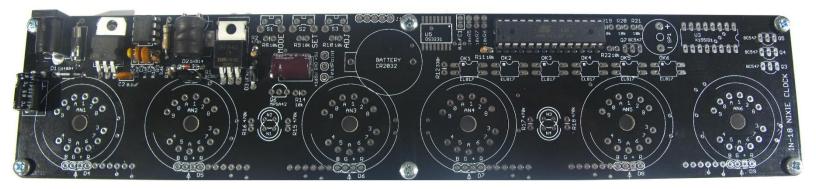
U4	Atmega328P-PU
R11	10kΩ
U4 Socket	28 pin socket



5.1. Take the resistor R11 and bend it, like pointed in item 3.1. Insert resistor into the board holes marked as R11 and solder it leads.

NOTES:

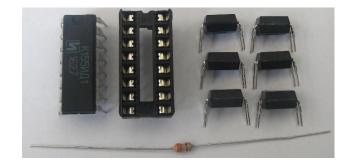
- Do not place the microcontroller U4 into the socket before you mount the socket onto the board.
- Mount the socket such that the notch in the socket lines up with the notch marking in rectangular outline printed on the board.
- After inserting a socket into the board, solder its two opposite-corners pins first. This will
 hold the socket in place. Look at it carefully to check it proper orientation. If not, it is easy
 to heat one or both pins and adjust the socket. Only if everythis correct, solder the rest
 pins. Remember: to keep the soldering time per pin brief. The pins do not need to clip.
- The microcontroller notch indicates how IC should be mounted into the socket after the socket has been soldered into the PCB.



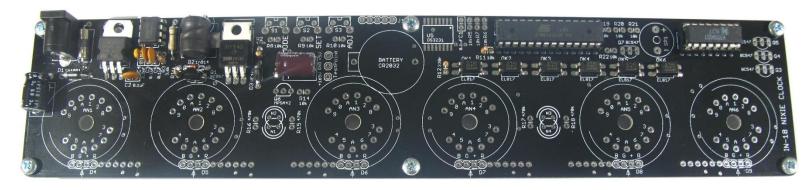


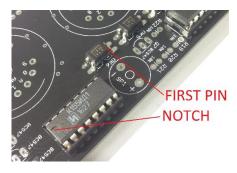
6. Tube driver circuit components

U3	К155ИД1
OK1-OK6	EL817
R12	330Ω
U3 socket	16 pin socket



- 6.1. Take the resistor R12 and bend it, like pointed in item 3.1. Insert resistor into the board holes marked as R12 and solder it leads.
- 6.2. Actions for tube driver IC and its socket mounting are similar as pointed in item 5. Check your work results with picture below.
- 6.3. One end of the OK1 ... OK6 symbol on the PCB has a half-hole at one end of the symbol. In optocouplers OK1 ... OK6 first pin of the case marked by small dot. Install the optocouplers so that the end with the dot is at the end of the half-hole symbol on the PCB. Press the IC into the holes into the PCB and solder the pins taking care not to create any solder "bridges" between the pins.



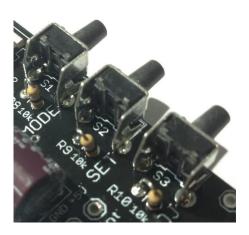


7. Buttons circuit components assembly

S1-S3	Buttons
R8, R9, R10	10kΩ



- 7.1. Parts S1-S3 are right-angle tactile button switches. Insert them into locations S1, S2 and S3, and make sure that they sit flat on the board. Solder all four pins of each switch.
- 7.2. All resistors R8, R9 and R10 leads bend in accordance with item 3.1. Insert them into locations R8, R9, R10 and solder their leads as pointed on the picture.



8. RTC (real time clock) circuit components assembly

U5	DS3231
C1	0.1uF
R5, R6, R7	10kΩ
Battery socket	CR2032 Battery socket
Battery	3V CR2032



- 8.1. Take the resistors R5, R6, R7 and bend them, like pointed in item 3.1. Insert each resistor into the board holes marked as R5, R6 and R7 respectively and solder it leads.
- 8.2. Solder capacitor C1 on the board at location C1.
- 8.3. Battery has polarity (+/-) and requires special attention when mounting. Its socket solder as pointed on the picture. Insert the battery into the socket.

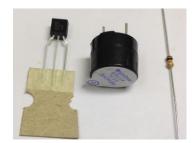
NOTE: An integrated circuit U5 DS3231 is in SMD (surface mount device) case, which is very difficult for soldering. Due to it soldered in advance.





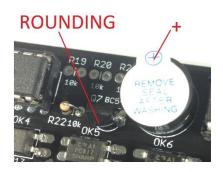
9. Speaker circuit components assembly

Q7	BC547
R22	10kΩ
SP1	Speaker



- 9.1. Take the resistor R22 and bend it, like pointed in item 3.1. Insert resistor into the board holes marked as R22 and solder it leads.
- 9.2. Install the transistor Q7 legs into the board holes marked as Q7 that its case flat edge is above the flat edge of the placement marking. Solder it leads.
- 9.3. Speaker is polarized device and requires special attention when mounting. Install the lead marked (+) in the hole marked (+) and opposite lead in the hole marked (-).
- 9.4. Remove speaker seal after soldering.





10. Assembly of the Nixie tube sockets

Socket pin	72 pcs
Tube socket holder	6 pcs

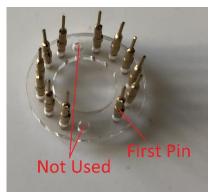


10.1. By using tweezers sharp ends, to remove the protective film from both sides of the tube socket holders.

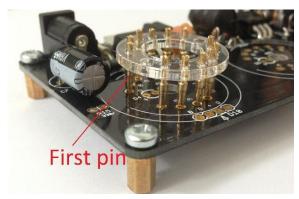


10.2. For each socket holder, you need to push in 12 socket pins. Push them in from the side of the holder as pointed below. Two large holes in the holders are not used.

NOTE: All pins have to be insert in the same depth. If pins will be inserted wrongly (from opposite side) the socket cannot be inserted to PCB!







10.3. By similar way, prepare all six sockets.



10.4. Push each socket assembly into the PCB as shown below. There is only one way the socket can be inserted, so it should be impossible to orient incorrectly. After inserting a socket into the board, solder its two opposite-corners pins first (from bottom PCB side). This will hold the socket in place. Look at it carefully to check it proper orientation. It is important that sockets will not inclined to the sides. If not, it is easy to heat one or both pins and adjust the socket. Only if everything correct, solder the rest receptacles. Cut the excess pins ends short (as close as possible to the PC board).









11. LED backlight circuit components

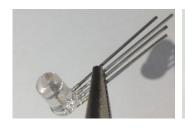
R19, R20, R21	10kΩ
R13, R23, R24, R25, R26, R27, R28, R29, R30, R31, R32, R33, R34, R35, R36, R37, R38, R39	330Ω
Q3, Q4, Q5	BC547
D4-D9	RGB LED



11.1. Install the transistors Q3, Q4, Q5 legs into the board holes marked as Q3, Q4, Q5 that its case flat edge is above the flat edge of the placement marking. Solder it leads.

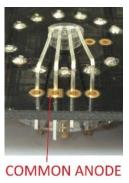


11.2. Begin by bending the leads of each RGB LED as shown below, noting the orientation of the longest lead. Each lead has to be bent 14-15 mm from LED casing.





11.3. The longest lead should go into the hole marked with square (common anode) at each RGB LED location. Push leads to PCB holes. Solder each LED and cut the excess LEDs ends short (as close as possible to the PC board). By similar way, solder all six LEDs.









NOTE: It is important that LED leads do not touch with Nixie tube leads!

11.4. Push LED casing into PCB relevant hole.





11.5. 18 pcs 330-ohm resistor leads bend in accordance with item 3.1. Insert them into location (from bottom PCB side) and solder their leads.



12. Colon tubes circuit components

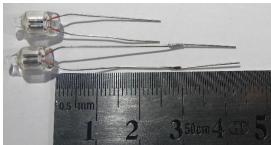
N1, N2, N3, N4	Neon Bulb
R15, R16, R17, R18	470kΩ
R14	10kΩ
Q6	MPSA42
Heat shrink tube	25 cm
Glass colon	2 pcs



- 12.1. Resistors R15, R16, R17, R18 leads bend in accordance with item 3.1. Insert them into locations marked as R15, R16, R17, R18 and solder their leads as pointed on the picture.
- 12.2. Install the transistor Q6 legs into the board holes marked as Q6 that its case flat edge is above the flat edge of the placement marking.
- 12.3. The leads of the two neon lamps need to extend. Use pieces of wire cut from leads of resistors to extend the wires so they are at least 45 mm long. Another two neon lamps leads cut to 25 mm length.







- 12.4. For neon lamps leads short connection prevention each lead should be isolated by heat shrink tube.
- 12.4.1. Cut long heat shrink tubing into 8 parts: 4pcs x 40 mm and 4pcs x 20 mm.
- 12.4.2. Slip the insulation over the neon lamp leads (\sim 5mm lead shall left no insulated that could solder it to PCB).
- 12.4.3. By using a hot air gun, shrink the tubing. If you have not such gun, you can use a lighter for this task. Exec this with all neon lamps.

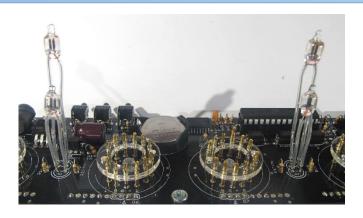




12.5. Solder neon lamps as pointed below. Make sure that appropriate neon lamps are on the similar height on the board.

NOTE: Glass colons install later after Nixie tubes insertion.



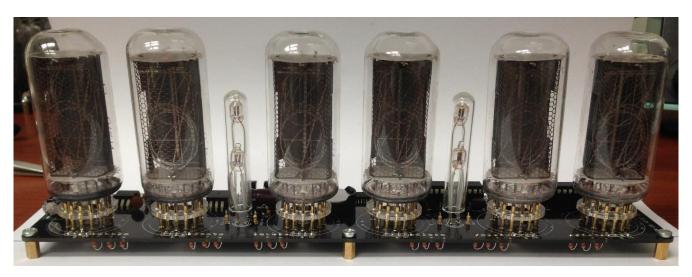


13. Nixie tube mounting order

- 13.1. Make sure that LEDs are positioned well and do not disturb to install Nixie tubes.
- 13.2. Install Nixie tubes into sockets. By white marked pin is anode. It has to be inserted into pin marked a letter "A".

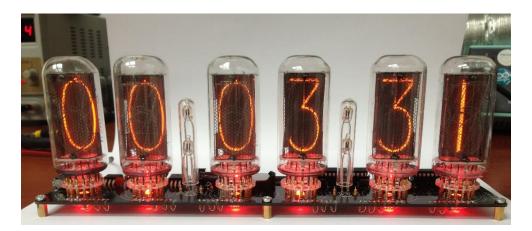


13.3. It is important that tubes will not inclined to the sides.



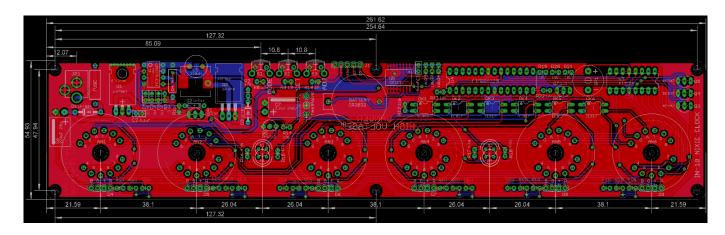


Plug in the power DC 12V supply. If all components installed and soldered properly the clock shall begin to operate.



13. PCB dimensions

PCB dimensions pointed on the drawing below. They will be necessary if you decide to make the case for clock. All dimensions pointed in millimetres. Highest electronics component height is equal 10 mm.



14. Clock Configuration and Operation

The three buttons of the clock have the following functions:

Button 1 - Mode, Button 2 - Set, Button 3 - Adjust

- Press Button 1 (Mode) to choose mode number
- Press Button 2 (Set) to reach mode settings menu
- Press Button 3 (Adjust) to increase value
- Press Button 2 (Set) to confirm chosen value
- Press Button 1 (Mode) to return to main time display.

Clock Settings:

15 programmable modes:

- 1. Alarm settings (0 disable; 1 enable)
- 2. Set alarm time HH/MM. Alarm settings supports only 24-hour mode
- 3. Set time HH/MM/SS. Time can be set only in 24-hour mode.
- 4. Set date DD/MM/YY
- 5. 24 or 12-hours mode (0 Set 24-hour mode; 1 Set 12-hour mode)
- 6. Date format (0 DD/MM/YY; 1 MM/DD/YY)
- 7. RGB led settings (0 Off; 1 crossfade; 2 manual RGB brightness)
- 8. RGB led brightness RR/GG/BB (values from 0 to 99)
- 9. Leading zero blanking (0 disable; 1 enable)
- 10. Tube effect (0 disabled, 1 crossfade, 2 each tube refresh)
- 11. Slot Machine frequency (0 every 5min; 1 every 10min; 2 every 15min; 3 every 20min)
- 12. Turn off tubes at night (0 disable; 1 enable)
- 13. Set turn off tubes start time HH/MM. Settings supports only 24-hour mode
- 14. Set turn off tubes end time HH/MM. Settings supports only 24-hour mode
- 15. Reset settings to default (0 current settings, 1 reset)

NOTE: Longer hold a pressed button the selected value automatically increases.

During Clock Operation, the following Hot Buttons are used:

- Button 2: Short press to display date for 3 sec
- Button 3: Short press to OFF alarm when is active.
- When night mode is active, press any of the buttons to turn on the clock for 5 seconds